



Greendy G is a heavy-duty cutting and grinding fluid for ferrous or non ferrous alloys. This oil-rejecting fluid outperforms conventional coolants in difficult operations.

Greendy G provides unbeatable bimetallic corrosion protection to keep parts and machines free from in-process rust. In hard or soft water.

Greendy G forms a stable solution that will not foam it is a clean fluid that runs with trouble-free dependability.

Performance benefits

- ⇒ Settles chips and swarf quickly to maintain a clean work area.
- ⇒ Rejects tramp oils to the surface for easy skimming.
- ⇒ Inhibits microbial growth to extend fluid life in central systems and individual sumps.
- ⇒ Stable fluid suitable for a wide range of water conditions.
- ⇒ No foaming in all water conditions.
- ⇒ Protects machine tools and parts from bimetallic corrosion.
- ⇒ Formaldehyde-free to comply with health

Density @ 15 °C	ASTM D 1298	Kg/L	1.09
Flash Point	ASTM D 93	°C	nil
Kin Viscosity @ 40 °C	ASTM D 445	cSt	1
Alkalinity @ 20:1 Dilution		pH	9.3

Greendy G is a synthetic fluid of clear light green fluorescent colour that gives a true solution when mixed with water.

It does not contain any sodium nitrite.

- Effective anti-corrosion protection.
- Excellent anti-foam characteristics
- Compatible with seal materials found on most machines designed for water-based fluids.
- Prevent bacteria growth.
- Remarkably stable pH value during use.
- Long service life.

Greendy G is specially formulated for grinding operations. It is recommended for use at between 2% to 5% concentration, depending on each particular application.

Recommended applications and dilutions

Grinding: 2 - 5%

Machining: 3 - 8%

Severe machining: 5 - 12%

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